

# The Willits Brothers and Their Canoes: Wooden Boat Craftsmen in Washington State, 1908-1967

Patrick F. Chapman

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For half a century Earl and Floyd Willits built some of the world's finestcanoes, first in Tacoma, Washington, then on Day Island, right off of Puget Sound in Seattle. Turning out approximately twenty canoes ayear, carefully logging and numbering each one, the brothersemphasized quality and design rather than volume. Willits BrothersCanoes earned a reputation that enabled the tiny company to competesuccessfully with businesses much larger, leaving a name and legacywhich is still admired by canoe aficionados today.



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